All urethane moldings will expand and contract with temperature. It is recommended to install the moldings as tightly as possible to minimize expansion and contraction.

- STORAGE - If the product is stored in a trailer, remove and allow the material to adjust to the temperature in which it is being installed. Allow the moulding to adapt for at least 24 hours prior to installation.
- CUTTING – Urethane Millwork can be cut using the same basic methods and tools as wood.
- JOINTS – Butt joints on straight runs and mitered joints for corners.
- ADHESIVE – PL-PREMIUM urethane adhesive should be used in all joints and can help secure moulding to the wall and ceiling when applied to the back of the product.
- BLOCKING - Install molding on a solid backing or studs 16" on center or less. Larger molding will require additional blocking.
- FASTENERS –Galvanized screws are the best fastener or coated ring-shank nails with a head.

Installation Procedure:
- Measure for the length of molding needed to fit your application and add 1/8" to the measurement and mark your molding. **Ex.** If your application measures 10', mark and cut your molding at 10'-1/8". If your application requires 16' add 3/16" to your measurement or approximately 1/16 inch for every 5 feet of molding.

- Fasten one side of the molding in place. Bow the center of the piece out away from the wall to allow the other end of the molding to fit in place and fasten. Push the center of the molding against the wall and secure with recommended fasteners and Urethane adhesive.

- PAINT PREP – Haas urethane millwork is factory primed with a high emulsion exterior paint. Fill fastener holes with painter's putty. Any joint alignment required can be performed with sand paper. Use 2-part plastic wood filler to recreate smooth surface. Follow manufactures recommendations for cure time before spot priming.

- PAINT - Use a 100% acrylic latex paint with a Light Reflective Value (LRV) of 55 or higher.• For paint colors equivalent to an LRV of 54 or lower, paints specifically designed for such applications must be used.

M O U L D I N G S

Melton Classics • P.O. Box 465020 • Lawrenceville, Georgia 30042 • Telephone 800-963-3060
Fax: 770-962-6988 • www.meltonclassics.com • info@meltonclassics.com

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